

Work Order ID 84131

May-03-12 2:20:40 PM

84131

Page 1

Item ID: D205-634-141

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Skidtube

Start Date: 5/03/12 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/04/12 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: *N*

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D2580-047

(DEO) revE

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D205-634 bluefile & type labels per PPP D205-634-141 CHG003

230

0.00

230

Packaging

Packaging

Memo

0.00

Packaging

PULL FROM STK:
1 X D205-634-111 B *82340*
REMOVE SADDLE KIT
K10003 B *83105*
AND RETURN TO STK
RE-IDENTIFY AS D205-634-141
USING NEW B/N, NEW LABELS REQ'D

MLJ 12/05/03

12/5/38

QC5 - Inspected NW 12.05.03

DART Dart Aerospace Ltd. 3270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 4K7				TC APPROVAL # 09-09 TEL: 1-613-632-5200	
P/N	D205-634-111	CHG	CHG003		
DESC.	Skidtube	STC	SH96-88		
LOT	B82340	STC	SR00563NY		
MODEL	Bell 205/210/212/214/412/UH-1H	STC			
PATENTS US # 5735584 CA # 2222184 EUROPEAN NO. # 0828655				MADE IN CANADA 027282	

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Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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240

QC21- Final Inspection - Work Order Release

0.00


240

QC

Memo

0.00

Quality Control

12/5/12 MF
12-05-04

Picklist Print

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Page 1

Work Order ID: 84131

Parent Item: D205-634-141

Parent Item Name: Replacement Skidtube

Start Date: 5/03/12

Required Date: 5/04/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA 11.09.14 new issue EC verified by:DD
ECN11-684 DD VERF:EC

IPP REV:B 12.01.23 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D205-634-111 Skidtube		Manufactured	No				Each	8.0000		1			

Location

Loc Qty

Loc Code

ST072

8

78112

1

78113

1

81837

1

81838

1

81839

1

81840

1

82340

1

82341

1

K10003

Saddle, D205-634-011

Manufactured

No

Each

0.0000

B83108

-1